

SEMIX STATIONARY 200

STATIONARY CONCRETE BATCHING PLANTS



SMX-S-2302271314-5

PROPOSAL

MASCO GROUP

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Delivery

10-12 weeks

Validity Of Offer

14-03-2023

Terms Of Payment

%50 Advance, %50 Before Shipment

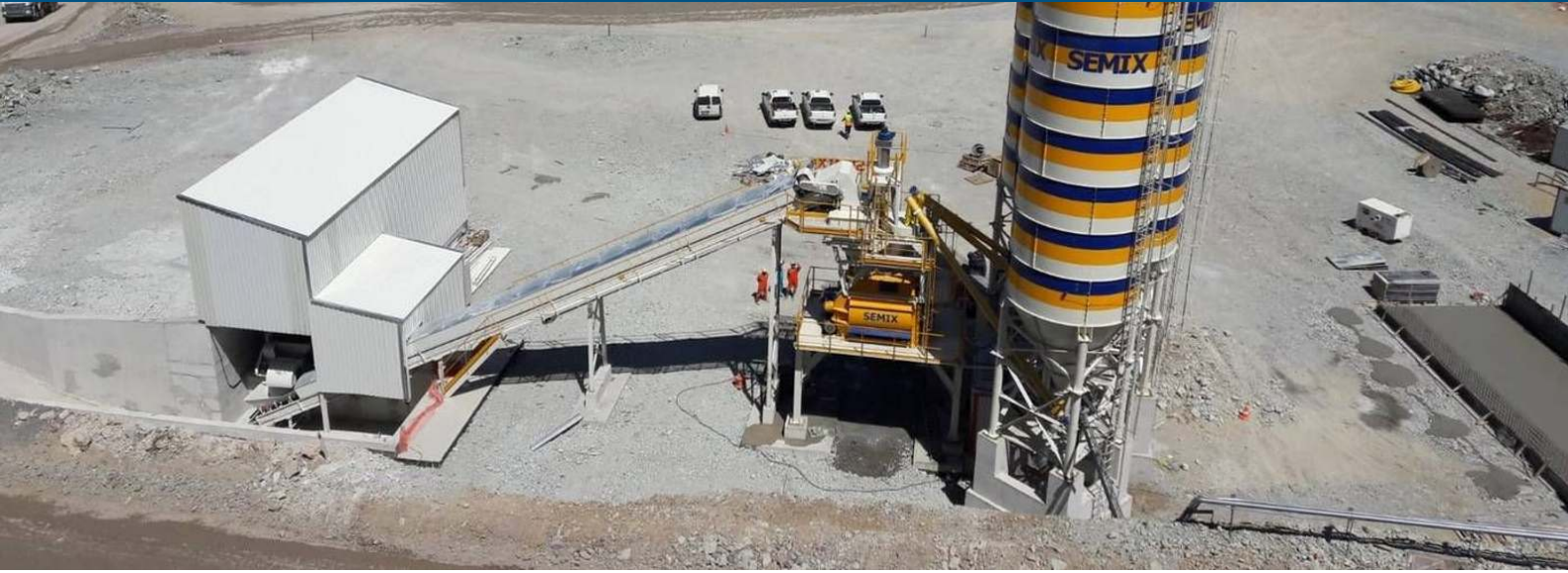


STATIONARY 200

DESCRIPTION	AMOUNT	UNIT PRICE	TOTAL PRICE
1) STATIONARY 200	1	€365,000.00	€365,000.00
1.1) S200 STATIONARY CONCRETE BATCHING PLANT'S TOTAL CAPACITY: 200 M ³ /H	1	-	-
1.2) MIXER TYPE & CAPACITY: 7500/5000 (5.00 M ³) SEMIX TWIN SHAFT MIXER	1	-	-
1.3) MIXER MOTOR POWER : 2 X 90 KW	1	-	-
1.4) AGGREGATE BIN CAPACITY : 4 X 30 = 120 M ³	1	-	-
1.5) AGGREGATE WEIGHING HOPPER: WEIGHING CONVEYOR BELT	1	-	-
1.6) COMPRESSOR : 2400 LT	1	-	-
1.7) AGGREGATE HOLDING HOPPER: 7 M ³	1	-	-
1.8) CEMENT WEIGHING HOPPER: 2500 KG	1	-	-
1.9) WATER WEIGHING HOPPER : 1500 KG	1	-	-
1.10) ADDITIVE WEIGHING HOPPER : 40 LITRES	1	-	-
1.11) ADDITIVE PUMPS: 1	1	-	-
1.12) AGGREGATE TRANSFER MECHANISM : BELT CONVEYOR	1	-	-
1.13) AUTOMATION SYSTEM : SCHNEIDER (PC & PLC)	1	-	-
1.14) CONTROL CABINE: PRESENT	1	-	-
		Subtotal:	€365,000.00
		Total:	€365,000.00
TRANSPORTATION			
		Stationary 200 - (EXW Ankara)	€0.00
		General Total:	€365,000.00

OPTION 1

DESCRIPTION	AMOUNT	UNIT PRICE	TOTAL PRICE
1) CEMENT SILO BOLTED TYPE 250 TONS	4	€47,000.00	€188,000.00
1.1) SCREW CONVEYOR: Ø323 MM WAM BRAND	4	-	-
1.2) CEMENT SILO EQUIPMENTS SET: WAM BRAND	4	-	-
1.3) CEMENT SILO FILTER: WAM BRAND	4	-	-
		Subtotal:	€188,000.00
		Total:	€188,000.00
TRANSPORTATION			
		General Total:	€188,000.00



SEMIX Stationary 200 is equipped with 7500/5000 liters capacity Twin Shaft Concrete mixers. In SEMIX Concrete Mixers NiHard4 or Hardox 450 wearings are used according to the Concrete recipe's silicium ratio.

All SEMIX Aggregate Storage hoppers are bent trapezoidal shape for having an extra strength. The robust steel structure maintains long-life performance. Aggregates are weighed in the weighing conveyor which transfers aggregates to the transfer conveyor. Having two separate conveyors providing accuracy in weighing and performance for reaching higher Concrete outputs.

In SEMIX Stationary Concrete Batching Plants, above the mixer, the aggregate waiting hopper is located. This hopper holds the aggregate ready for the next batch and this provides time efficiency for the batching processes.

All SEMIX Concrete Batching Plants are being controlled by a SCADA system with a Schneider PLC integrated. Users can follow all used materials and integrate their CRM system. SEMIX's engineering team can intervene in the Automation system online to provide service.



Powerful Structure

SEMIX S200 Stationary Concrete Batching Plants offers a robust steel form for high durability. **S200** is able to serve in long lasting massive projects without any failure.



Easy Maintenance

Periodic maintenances can be easily done in **SEMIX S200** Stationary Concrete Batching Plants thanks to its' user friendly design.

Major Projects

SEMIX S200 Stationary Concrete Batching Plants are designed for major projects. **S200** will push the highest limits without facing any problems.

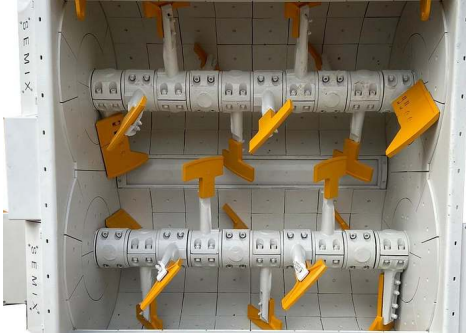


Product Gallery



5.00 m³ SEMIX Twin Shaft Concrete Mixer

Brand & Model	: Semix TSM 7500/5000 lt – Twin Shaft Mixer
Loading Capacity	: 7500 lt
Compacted Concrete Capacity	: 5000 lt
Electric Motor	: 2 x 90 kW



Mixing Blade : Ni-Hard 4 (**Chrome, Nickel special alloy cast iron**)

Stripping Blade : Ni-Hard 4 (**Chrome, Nickel special alloy cast iron**)

Internal Wearing : Ni-Hard 4 (**Chrome, Nickel special alloy cast iron**)

Ni-Hard 4

: In all SEMIX Concrete Mixers, Ni-Hard 4 alloys are being used in mixer blades. NiHard4 is a white cast iron product with nickel and chromium alloying, to give a hard chromium carbide in a martensitic matrix. This structure is ideal for products under conditions of high abrasiveness and high impact conditions.

Discharge Door	: 1 Unit / Hydraulic , 3 stage discharging
Discharging in Emergency Situations:	Present - Manual Pump
Water Dispenser	: Present - 1 Unit
Emergency Stop Button	: Present - 1 Unit
Maintenance Door Safety Switch	: Present - 1 Unit



Lubrication : **8 Points Automatic Lubrication System SKF - LINCOLN (German)**

Automatic lubrication system is integrated with the PLC and SCADA, the system periodically lubricates the necessary points and preventing from major problems.

Weighing Hoppers

Cement Weighing Capacity : 2500 kg
Cement Weighing Load-cells : 3 units ZEMIC
Water Weighing Capacity : 1500 kg
Water Weighing Load-cells : 2 units ZEMIC
Additive Weighing Capacity : 1 x 40 lt
Additive Weighing Load-cells : 1 unit 100 kg – ZEMIC



Cement Discharge Valve	: Butterfly Type - WAM (Italy)
Cement Hopper Vibrator	: 1 unit - OLI (Italy)
Water Discharge Valve	: Butterfly Type mm - WAM (Italy)
Additive Discharge Valve	: 1 Unit - 1 ½" ball valve with actuator

Aggregate Holding Hopper

Volume: 7 m³

Discharge: Pneumatic Discharge Flap

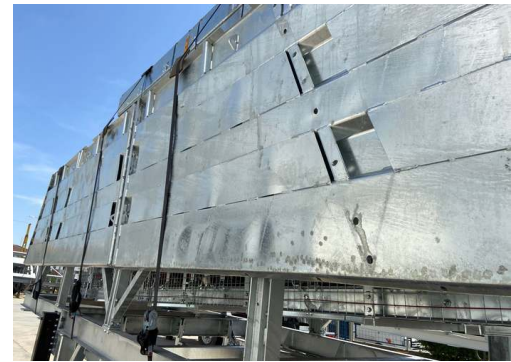
Aggregate holding hoppers are keeping the sand, gravel and big aggregates ready for the next concrete mix design. It increases the hourly concrete production capacity and provides continuous concrete batching.





Aggregate Storage Bins

Aggregate Bins Capacity&Quantity	: 120 m ³ – 30 m ³ capacity each one – 4 bins (Linear)
Bunker Discharging Gate(s)	: 2 Gates in each bin – Totally 8 Discharging Gates
Vibrator Brand & Capacity	: 2 Units WAM-OLI (Italy)
Pneumatic Piston Brand & Capacity	: DSBC 80-250 Piston 8 Units – Festo (Germany)
Pneumatic Valve	: 8 Units – Festo (Germany)



With trapezoidal bending for aggregate bin covers a high strength can be reached. In SEMIX's aggregate storage hoppers, extra reinforcement steels are welded to the empty spaces in the trapezoid. Thanks to this method, aggregate storage bins can serve long years.



Weighing Conveyor

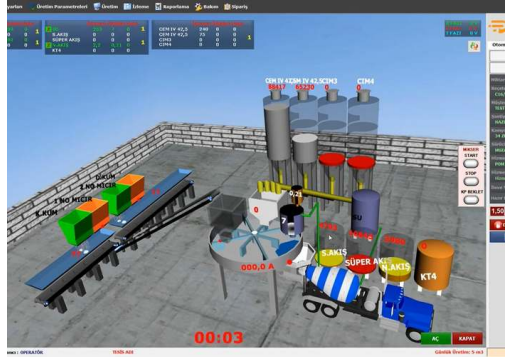
Belt Quality	: EP 125 / 4 coats
Vibrator	: 1 Unit - WAM-OLI (Italy)
Drums	: 10 mm Rubber Coated
Bearings	: Lubrication Grease Nipple over SNH series
Scraper	: V type with its weights -1 Unit
Emergency Stop Button	: 1 Unit
Pull-rope Switch	: 1 Unit

Transfer Conveyor

Belt Quality : EP 125 / 4 coats
 Bearings : Lubrication Grease Nipple over SNH series
 Scraper : V type with its weights -1 Unit
 Emergency Stop Button : 1 Unit
 Pull-rope Switch : 1 Unit
 Covering over the Belt : Semi-closed with steel sheet



CONTROL CABIN & AUTOMATION SYSTEM



Air conditioner, electrical connections and lightening - present at control cabin. Power board with manual control system provides production options completely at automatic - mode as well as manual mode. Power board includes safety system protection switches for motors (phase protection relay), circuite breaker in case of overload. All electrical components are SCHNEIDER brand. Full set of computer for automation system with printer/UPS - present.

AUTOMATION SYSTEM:

Production Screen; You can monitor process of the operation on the animation screen, which is infrastructure by Microsoft DirectX. During the producing, required values, measurement values and differences of values will be shown. Following of the measured will be checked by the system during the process and it will be shown on automation screen with error sound if there is a problem. It can add or discharge water automatically without changing value of cement, during the process.

Entering; You can change the value of production to add or discharge while you are producing your order. You can portray unlimited customer, target, transfer with different drivers. Definition of silo and material can be changed and checked by the operator easily on the computer.

Settings; The automation system uses lots of parameters, that was designed to be understandable easily for any user; to get most efficient performance. Also, the settings can be locked not to be changed by workers.

History; When user want, he can checked old production records or details. And if there is need, the old production records or details can be printed any time.

Reporting; The program saves unlimited production record in database, so you can get report (production, receipt, customer, field work, etc.) with different time periods as daily, weekly, monthly, yearly when it is needed. Reports can be printed or forward them to excel or PDF files. Also, Stock reports can be get at the same way.

Delivery Note; You can print delivery note after or before the manufacture. If you don't want to print at that time, you can print them from the database when it is needed. Also you can split or merge manufactures' delivery note when it is needed them. After manufacturing, if customer changes, You can change the new customer and reprint a new delivery note.

User Permissions; You can limit operators or any user permissions when it is needed.

Manufacturing from Orders; You can define daily order list to the program and ordered lists can be produced through the program. You can monitor orders produced and remaining time by time.

Planned Manufacture; Before manufacturing is completed, you can enter the next production to program. If you save the next production record to program, after the last production finish, the next production will start automatically.

Internet; The program is designed to be controlled via the internet. By via internet, you can do reporting, editing, deleting or viewing (receipts, field work, customers, production details, etc.). Also, you can create, remove or edit order records for defined user rights. Reports may print or save on PDF, Excel by using via internet. For using via internet, you should get a static ip. Infrastructure for internet (staticip, internet line, etc.) will be provided by yourself. P.S.: Internet features are optional and requires additional charge.

Remote Support; If you have an internet connection in cabin, we can help and solve problems quickly and you will have technical support about automation program.



Bolted Type 250 Tons Cement Silo - 4 Units

Bolted silos are preferred due to its' compactness for transportation. It can be transported with containers for avoiding freight costs. Because of its modularity, Semix is able to manufacture welded silos in a range between 100 to 2000 tons. Semix provides a mechanical supervisor for assembling the bolted silo correctly. Semix has succeeded to install bolted silos (which's capacities of more than 500 tons) in Peru, Israel, Germany, Dubai, and United Kingdom.

SCREW CONVEYORS

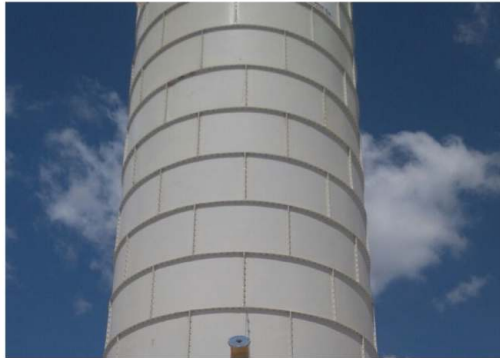
4 Units of **WAM** Screw Conveyors (Ø323 mm) will be assembled for discharging the cement.



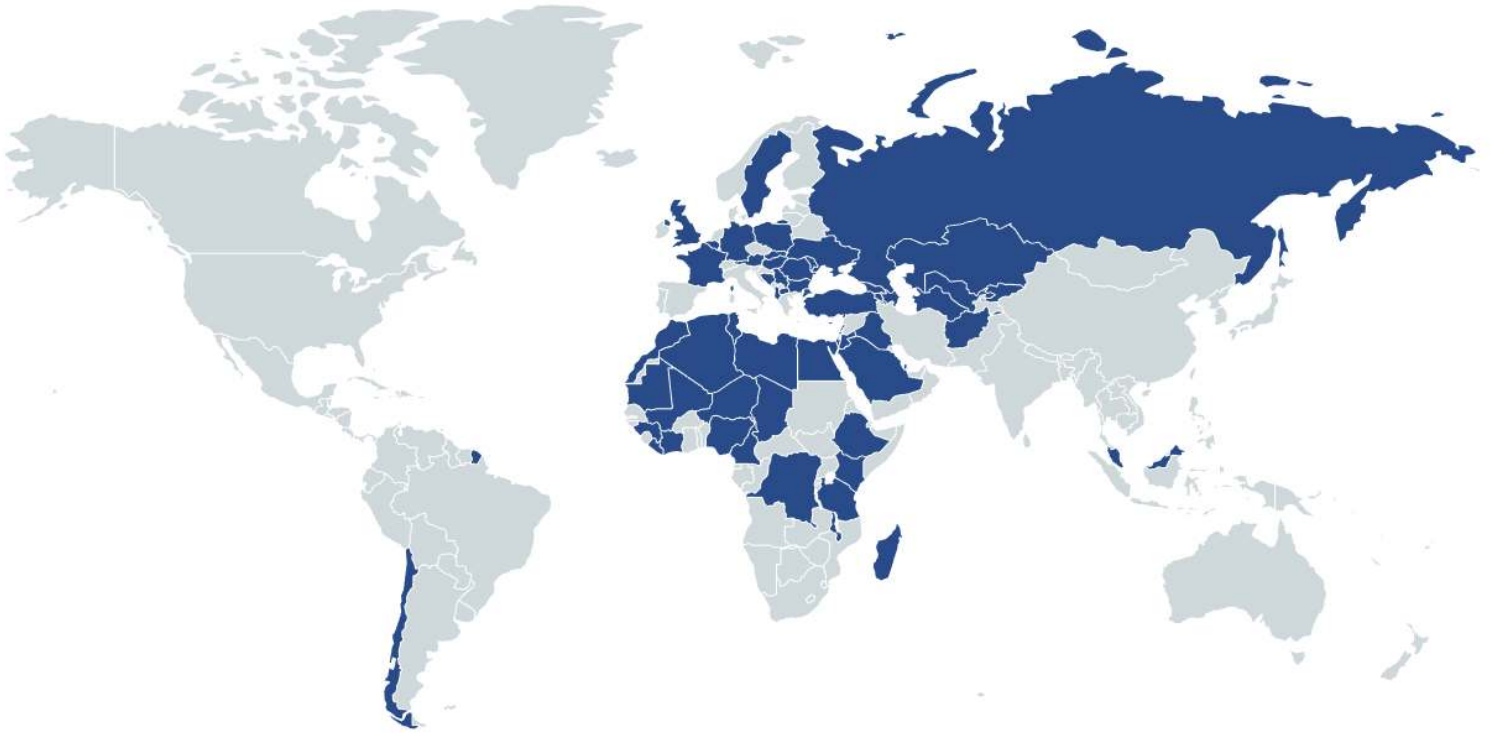
EQUIPMENTS

1. PRESSURE RELIEF VALVE: **WAM** VCP3751C
2. BUTTERFLY VALVE: **WAM** V2FS300SN
3. PNEUMATIC ACTUATOR: **WAM** - CP126
4. MICRO SWITCH: **WAM** - MIC23
5. LEVEL INDICATOR: **WAM** ILT TYPE
6. SILO FILTER: **WAM** BRAND

Product Gallery



References



HEIDELBERG
CEMENT

STRABAG

LAFARGE



HYUNDAI

ASTALDI

clinotech

Limak

kalyon

CENGİZ
İNŞAAT

KOLİN

KİPAŞ HOLDİNG

ONUR
TAHHÜT TAŞIMACILIK İNŞAAT TİC. VE SAN. A.Ş.

DANIŞ BETON
DİVA İNŞAAT SAN. TİC. A.Ş.

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